

LNPTM LUBRICOMPTM COMPOUND RFL32

RFL-4032

DESCRIPTION

LNP LUBRICOMP RFL32 compound is based on Nylon 6/6 resin containing 10% glass fiber, 15% PTFE. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION	
Features	Wear resistant
Fillers	Glass Fiber, PTFE
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, brk, Type I, 5 mm/min	107	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	2.8	%	ASTM D638
Tensile Modulus, 5 mm/min	5630	MPa	ASTM D638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	165	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	5300	MPa	ASTM D790
Tensile Stress, break, 5 mm/min	103	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.7	%	ISO 527
Tensile Modulus, 1 mm/min	5500	MPa	ISO 527
Flexural Stress	159	MPa	ISO 178
Flexural Modulus, 2 mm/min	5010	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	393	J/m	ASTM D4812
Izod Impact, notched, 23°C	46	J/m	ASTM D256
Multiaxial Impact	1	J	ISO 6603
Instrumented Dart Impact Total Energy, 23°C	6	J	ASTM D3763
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
HDT, 0.45 MPa, 3.2 mm, unannealed	260	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	246	°C	ASTM D648
CTE, -30°C to 30°C, flow	4.7E-05	1/°C	ASTM D696

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
CTE, -30°C to 30°C, xflow	8.6E-05	1/°C	ASTM D696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	257	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	240	°C	ISO 75/Af
Relative Temp Index, Elec ⁽²⁾	120	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	65	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	65	°C	UL 746B
PHYSICAL ⁽¹⁾			
Specific Gravity	1.34	-	ASTM D792
Density	1.34	g/cm ³	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.64	%	ASTM D570
Mold Shrinkage, flow, 24 hrs ⁽³⁾	0.5 – 0.7	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽³⁾	1 – 3	%	ASTM D955
Moisture Absorption (23°C / 50% RH)	0.97	%	ISO 62
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E121562-101344610	-	-
UL Recognized, 94HB Flame Class Rating	≥0.75	mm	UL 94
INJECTION MOLDING ⁽⁴⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	